# SOLENDID VALVES 3/2, 5/2, 5/3 WAY

Solenoid 3/2 Way, Solenoid Spring

Solenoid 3/2 Way, Solenoid Solenoid

Solenoid 5/2 Way, Solenoid Spring

Solenoid 5/2 Way, Solenoid Solenoid

Solenoid 5/3 Way, Solenoid Spring Solenoid

Namur Solenoid 5/2 Way, Solenoid Spring

Namur Solenoid 5/2 Way, Solenoid Solenoid



# Installation & Application Data

Before installing, be sure the valve hasn't been damaged in transit. Use clean lubricated air filtered to  $40\mu$ m.

Be aware of the flow direction and port size.

Please note whether the installation conditions meet the technical requirements (such as voltage, actuation frequency, working pressure & temperature) before installing the valve.

Notice the flow direction of air during installation, P is the air input, A (B) is the outlet port & R (S) is the exhaust port.

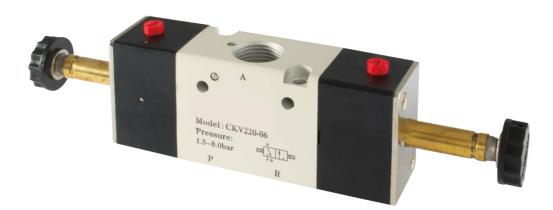
Avoid freezing temperature and vibration.

Before use ensure fittings and tubes are clean.

Use PTFE tape correctly when connecting fittings.

To stop the ingress of dust use silencers in the exhaust ports.

After installation use the manual override to test the valve first.



# SOLENOID VALVE (5/2 & 5/3 WAY) DKV200 SERIES

#### **Specification**

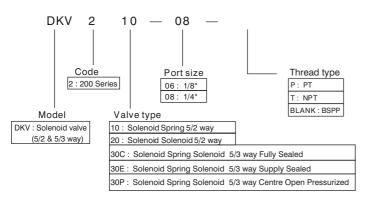
Model	DKV210-06 DKV220-06		DKV210-08 DKV220-08	DKV230C-08 DKV230E-08 DKV230P-08		
Fluid	Air (to be filtered by 40µm filter element)					
Acting		Interna	al Piloted			
Port	1/8" Inlet & Outlet 1/4" Exhaust 1/8"					
Orifice	14.0mm <sup>2</sup> (Cv=0.78)	12.0mm <sup>2</sup> (Cv = 0.67)	16.0mm <sup>2</sup> (Cv = 0.89)	12.0mm <sup>2</sup> (Cv=0.67)		
Valve Type	5/2	5/3	5/2	5/3		
Operating Pressure	0.15-0.8MPa (21-114psi)					
Proof Pressure	1.5MPa(215psi)					
Temperature	-20 to +70°C					
Material of Body	Aluminum Alloy					
Lubrication	Not required					
Max. frequency	5 cycle/sec	3 cycle/sec	5 cycle/sec	3 cycle/sec		
Weight	DKV210-06 220g DKV220-06 320g	360 g	DKV210-08 220g DKV220-08 320g	360g		



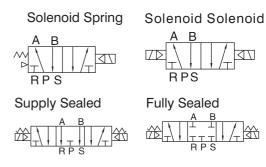


G threads as standard. PT & NPT threads are available on request. If using lubricants the practice must remain constant for the life of the valve, Lubricants like ISO VG32 or the equivalent are recommended.

#### **Ordering Code**



# Symbol



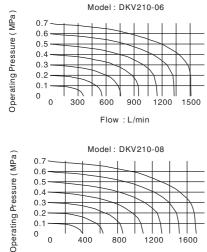
#### Centre Open Pressurized



Please refer to Page 15 for manifold specification and the order way.

#### Flow Charts

0.2 0.1 0 0



400

800

Flow : L/min

1200

1600

#### Product Features

Pilot-oriented mode has optional internal or external pilots.

Sliding spool has tight tolerances.

Three position valves have three different central functions.

Double control solenoid valves have memory function.

Internal orifice adopts special processing technology giving low friction and long service life.

Lubrication is not necessary but once oil is introduced to the valve it must be continued.

Manifold bases are available for 5/2 valves to save installation space.

Valves have manual override for test purposes.

Several standard voltages are available.



# SOLENDID VALVE (5/2 & 5/3 WAY)

# DKV200 SERIES

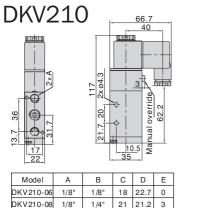
66.7 40

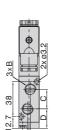
<u>66.7</u> 40 80

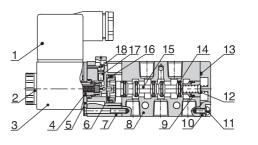
66.4

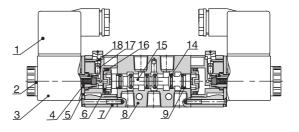
Dimensions

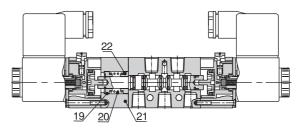
Inner Structure





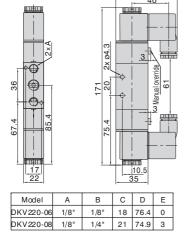




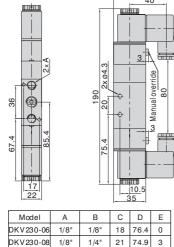


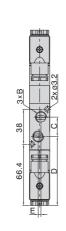
No.	ltem	No.	Item	No.	ltem
1	Connector	9	Wearing Ring	17	Override Spring
2	Coil Nut	10	End Cover	18	Manual Override
3	Coil	11	Fixed Screw	19	Spring Holder
4	Armature	12	Spool Spring	20	Return Spring
5	Fixed Plate	13	End Cover Gasket	21	Side Cover
6	Piston	14	Spool O-ring	22	Spring Holder
7	Pilot Kit	15	Spool		
8	Body	16	Piston O-ring		





DKV230

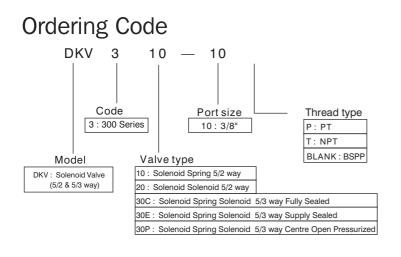




# SOLENOID VALVE (5/2 & 5/3 WAY) DKV300 SERIES

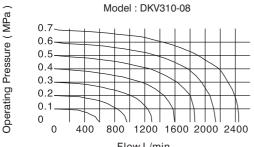
#### **Specification**

Model	DKV310-10 DKV320-10	DKV330C-10 DKV330E-10 DKV330P-10				
Fluid	Air (to be filtered by 40µm filter element)					
Acting	Interna	I Piloted				
Port	Inlet & Outlet 3/8" Exhaust 1/4"					
Orifice	30.0mm <sup>2</sup> (C v=1.68)	18.0mm <sup>2</sup> (Cv=1.00)				
Valve Type	5/2	5/3				
Operating Pressure	0.15-0.8MPa (21-114psi)					
Proof Pressure	1.5MPa (215psi)					
Temperature	-20 to +70°C					
Material of Body	Aluminum Alloy					
Lubrication	Not required					
Max. frequency	4 cycle/sec	3 cycle/s ec				
Weight	DKV310-10 310g DKV320-10 400g	450g				

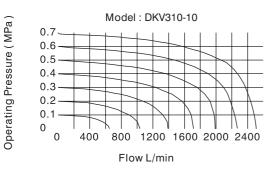


Please refer to Page 15 for manifold specification and the order way.

## Flow Chart







## **Product Features**

Pilot-oriented mode has optional internal or external pilots.

**RPS** 

**Fully Sealed** 

Centre Open Pressurized

Sliding spool has tight tolerances.

Three position valves have three different central functions.

Double control solenoid valves have memory function.

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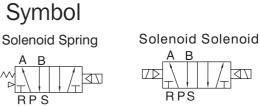
Internal orifice adopts special processing technology giving low friction and long service life.

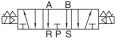
Lubrication is not necessary but once oil is introduced to the valve it must be continued.

Manifold bases are available for 5/2 valves to save installation space.

Valves have manual override for test purposes.

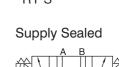
Several standard voltages are available.

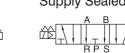




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# SOLENDID VALVE (5/2 & 5/3 WAY)

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3xB

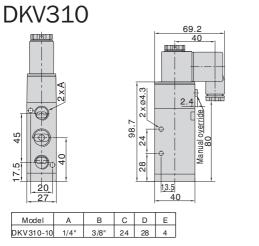
50

135

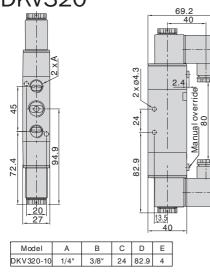
# DKV300 SERIES

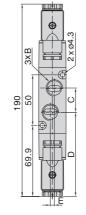
Dimensions

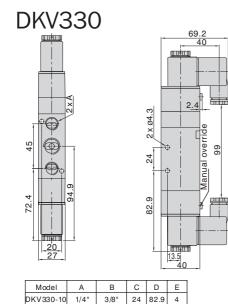
#### Inner Structure

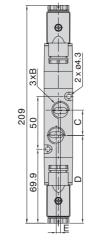


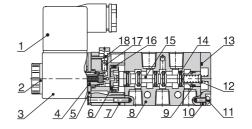


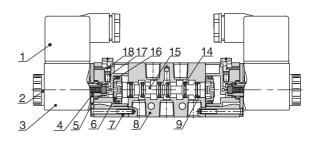


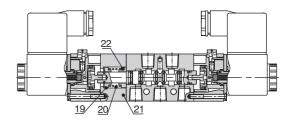










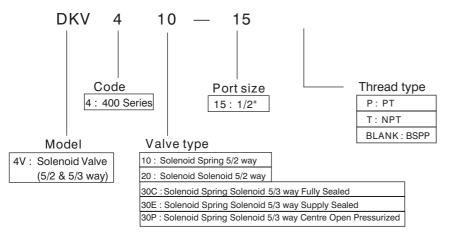


No.	ltem	No.	ltem	No.	Item
1	Connector	9	Wearing Ring	17	Override Spring
2	Coil Nut	10	End Cover	18	Manual Override
3	Coil	11	Fixed Screw	19	Spring Holder
4	Armature	12	Spool Spring	20	Return Spring
5	Fixed Plate	13	End Cover Gasket	21	Side Cover
6	Piston	14	Spool O-ring	22	Spring Holder
7	Pilot Kit	15	Spool		
8	Body	16	Piston O-ring		

## SOLENDID VALVE (5/2 & 5/3 WAY) DKV400 SERIES Specification

Model	DKV410-15	DKV 420-15	DKV430C-15	DKV430E-15	DKV430P-15		
Fluid		Air (to be filtered by 40µm filter element)					
Acting		Internal Piloted					
Port		1/2"					
Orifice	50.0mm <sup>2</sup>	(Cv=2.79)	30.0mm <sup>2</sup> (Cv =1.68)				
Valve Type	5	/2	5/3				
Operating Pressure		0.15-0.8MPa (21-114psi)					
Proof Pressure		1.5MPa (215psi)					
Temperature		-20 to +70°C					
Material of Body		Aluminum Alloy					
Lubrication		Not required					
Max. frequency		3 cycle/sec					
Weight	590g	i90g 720g 770g					

#### Ordering Code



Please refer to Page 15 for manifold specification and the order way.

#### **Product Features**

Pilot-oriented mode has optional internal or external pilots.

Sliding spool has tight tolerances.

Three position valves have three different central functions.

Double control solenoid valves have memory function.

Internal orifice adopts special processing technology giving low fric tion and long service life.

Lubrication is not necessary but once oil is introduced to the valve it must be continued.

Manifold bases are available for 5/2 values to save installation space.

Valves have manual override for test purposes.

Several standard voltages are available.

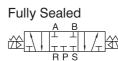
# Symbol

Solenoid Spring

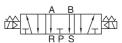


#### Solenoid Solenoid





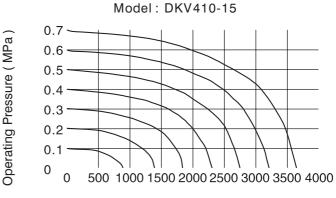
#### Supply Sealed



#### Centre Open Pressurized



## Flow Chart



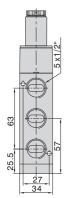
Flow L/min

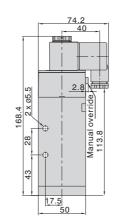


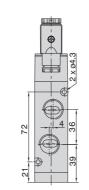
# SOLENDID VALVE (5/2 & 5/3 WAY) DKV400 SERIES

#### Dimensions

#### DKV410

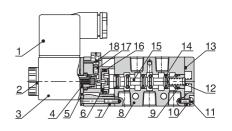


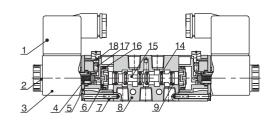


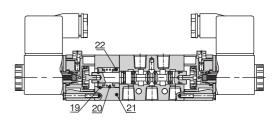




Inner Structure





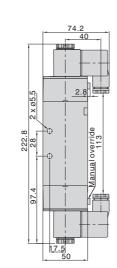


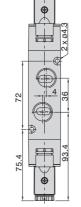
No.	Item	No.	ltem	No.	ltem
1	Connector	9	Wearing Ring	17	Override Spring
2	Coil Nut	10	Bottom Cover	18	Manual Override
3	Coil	11	Fixed Screw	19	Spring Holder
4	Armature	12	Spool Spring	20	Return Spring
5	Fixed Plate	13	End Cover Gasket	21	Side Cover
6	Piston	14	Spool O-ring	22	Spring Holder
7	Pilot Kit	15	Spool		
8	Body	16	Piston O-ring		



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